

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



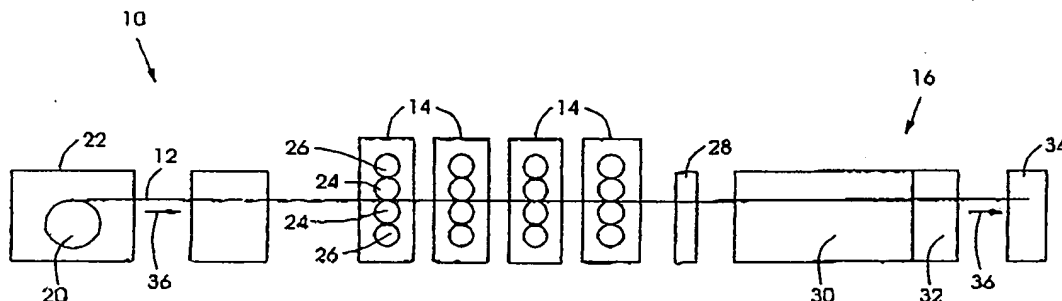
(43) International Publication Date
16 June 2005 (16.06.2005)

PCT

(10) International Publication Number
WO 2005/053958 A1

- (51) International Patent Classification⁷: B41F 23/00 (74) Agents: DOMENEGO, Bertrand et al.; Cabinet Lavoix, 2, Place d'Estienne d'Orves, F-75441 Paris Cedex 09 (FR).
- (21) International Application Number: PCT/EP2004/013489 (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NL, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (22) International Filing Date: 25 November 2004 (25.11.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data: 10356995.2 3 December 2003 (03.12.2003) DE (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).
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- Published:
— with international search report
- For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: WEB-FED ROTARY PRESS AND METHOD FOR MINIMIZING FLUTING IN A WEB-FED ROTARY PRESS



(57) Abstract: A web-fed rotary press (10) for printing on a web substrate (12) using heat-set inks in an offset printing process, having at least one print unit (14) and one dryer (16), and at least one additional device (18) for inputting heat into the web substrate (12) which is positioned upstream from the print unit (14), in particular. Fluting in the web-fed rotary press (10) may be minimized by supplying heat to the web substrate (12) at least at one location along the path (36) through the web-fed rotary press (10), in particular before the printing operation.

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